

# Armeen 18D

## Octadecylamine

Distilled primary octadecyl amine

### Specifications

Amine number	204-213 mg KOH/g
Color	0-1 Gardner
Iodine value	0-3 g I <sub>2</sub> /100 g
Moisture	≤ 0.5 %
Neutralization equivalent	263-275 g/eq
Primary Amine	≥ 98 %
Secondary Amine	≤ 2 %

### Characteristics

Appearance	Solid at 25°C
Equivalent mass	269 g/eq
Flash point	≥150 C
HLB	8 Davies Scale 0-40
Initial boiling point	2 (166 mm Hg), 8 (196 mm Hg), 32 (232 mm Hg), 349 (760 mm Hg) °C
Melting point	56 °C
pKb	3.4
Pour point	46 °C
Solubility in water	9.3(65), 7.5(70), 4.0(80) % (@ C)
Specific Gravity	0.791(60), 0.784(70)
Specific Heat BTU/Lb/F	0.54 BTU/Lb/F
Vapor pressure	≤ 0.1 mm Hg @20 C
Viscosity	43.7(55), 42.2(65), 39.9(75) SSU

#### Notes:

Typical Data are based on our own measurements or derived from the literature. They do not constitute part of the delivery specification.

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## Contact Us

### USA and Canada

Global Headquarters  
Chicago  
USA  
+1 312 544 7000  
ansc-cs@nouryon.com

### China

Regional Headquarters  
Shanghai  
China  
+86 21 2220 5000  
surfactants.asia@nouryon.com

### Europe

Regional Headquarters  
Stenungsund  
Sweden  
+46 303 850 00  
surfactants.europe@nouryon.com

### South East Asia

Regional Headquarters  
Singapore  
+65 6635 5183  
surfactants.asia@nouryon.com

### South America

Regional Sales Office  
Itupeva  
Brazil  
+55 11 4591 8938

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