

# Armohib CI-209

## Imidazoline

Cationic imidazoline oil-based mud additive in a liquid solution with a pH of 11.

### Specifications

Appearance	Green amber liquid at 25°C
Total Amine	4.5-4.8 meq/g
Moisture	≤ 0.20 %
pH	10.0-12.0 (5% in 3:1 IPA/H <sub>2</sub> O)

### Characteristics

Appearance	Liquid dark amber at 25°C
Brookfield viscosity, 77°F	200 cps
Density	7.8 Lbs/Gal at 25°C
Flash point	≥93.3 C
Odor	Amine
pH	11 (5% in 3:1 IPA/H <sub>2</sub> O)
Pour point	≤ -1.1 °C
Solubility: 10% in Aromatic 150	Soluble
Solubility: 10% in Heavy Aromatic Naphtha	Soluble
Solubility: 10% in Isopropyl Alcohol	Soluble
Solubility: 10% in Kerosene	Soluble
Solubility: 10% in Toluene	Soluble
Solubility: 10% in Water	Insoluble
Solubility: 10% in Xylene	Soluble
Solubility: 50% in Aromatic 150	Soluble
Solubility: 50% in Heavy Aromatic Naphtha	Soluble
Solubility: 50% in Isopropyl Alcohol	Soluble
Solubility: 50% in Kerosene	Soluble
Solubility: 50% in Toluene	Soluble
Solubility: 50% in Water	Insoluble
Solubility: 50% in Xylene	Soluble

#### Notes:

Typical Data are based on our own measurements or derived from the literature. They do not constitute part of the delivery specification.

## Applications

Armohib CI-209 is a complex amidoamine. Corrosion inhibitors formulated with this unique organic base display high film persistency against the attack of severely corrosive fluids and gases in sour (H<sub>2</sub>S) and sweet (CO<sub>2</sub>) environments. Because the product can be formulated into oil-soluble, oil-soluble/water-dispersible or water-soluble inhibitors, the finished formulations readily disperse in hydrocarbon solvents, water and brine. As a result, corrosion inhibitors formulated with Armohib CI-209 are able to work effectively in a wide range of tough chemical and physical environments, providing the formulator with superior versatility and low inventory requirements.

## Additional information

Armohib CI-209 is a corrosion inhibitor base developed especially to meet the needs of the oil and gas industry. Armohib CI-209 is a high quality base imidazoline that has the potential to be formulated to meet a broad spectrum of inhibitor requirements. Armohib CI-209 formulations will provide excellent protection in most treating environments. Depending upon the method of preparation, Armohib CI-209 formulations are effective in producing well, pipeline and water handling applications.

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## Contact Us

### USA and Canada

Global Headquarters  
Chicago  
USA  
+1 312 544 7000  
ansc-cs@nouryon.com

### China

Regional Headquarters  
Shanghai  
China  
+86 21 2220 5000  
surfactants.asia@nouryon.com

### Europe

Regional Headquarters  
Stenungsund  
Sweden  
+46 303 850 00  
surfactants.europe@nouryon.com

### South East Asia

Regional Headquarters  
Singapore  
+65 6635 5183  
surfactants.asia@nouryon.com

### South America

Regional Sales Office  
Itupeva  
Brazil  
+55 11 4591 8938

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