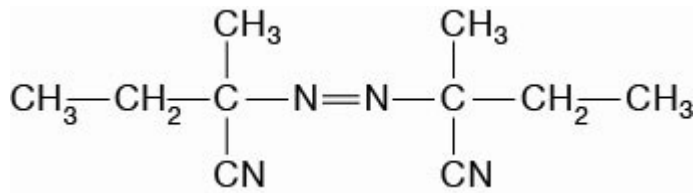


# Perkadox AMBN

2,2'-Azodi(2-methylbutyronitrile)



Solid initiator for bulk, solution and suspension polymerization of a wide variety of monomers such as styrene, vinyl chloride, vinylidene, acrylonitrile, acrylates and methacrylates. Generates less aggressive C radicals compared to peroxide initiators, avoiding excessive grafting and form low-molecular weight resins.

CAS number  
13472-08-7

EINECS/ELINCS No.  
236-740-8

TSCA status  
listed on inventory

Molecular weight  
192.3

## Specifications

Appearance	White solid
Assay	≥ 98.0 %
Color, 2% solution in acetone	≤ 20 Pt-Co
Water	≤ 0.5 %

## Characteristics

Bulk density, 20 °C	400-500 kg/m <sup>3</sup>
Density, 20 °C	1.11 g/cm <sup>3</sup>
Melting point	49-51 °C

## Applications

Perkadox AMBN can be used successfully for bulk, solution, suspension and emulsion polymerization of a wide variety of monomers, such as styrene, vinyl chloride, vinylidene chloride, acrylonitrile, acrylates and methacrylates. Perkadox AMBN does not form oxygenated residues and does not cause oxidative degradation of pigmented or dyed polymer systems. For this reason, the color stability of transparent, dyed polymers, such as polymethylmethacrylate, is improved.

## Half-life data

The reactivity of an azo initiator is usually given by its half-life ( $t_{1/2}$ ) at various temperatures. For Perkadox AMBN in chlorobenzene half-life at other temperatures can be calculated by using the equations and constants mentioned below:

0.1 hr	at 104°C (219°F)
1 hr	at 84°C (183°F)
10 hr	at 66°C (151°F)
Formula 1	$k_d = A \cdot e^{-E_a/RT}$
Formula 2	$t_{1/2} = (\ln 2)/k_d$
$E_a$	128.93 kJ/mole
A	1.38E+15 s <sup>-1</sup>
R	8.3142 J/mole-K
T	(273.15+°C) K

## Thermal stability

Azo initiators are thermally unstable substances which may undergo self-accelerating decomposition. The lowest temperature at which self-accelerating decomposition may occur with a substance in the packaging as used for transport is the Self-Accelerating Decomposition Temperature (SADT). The SADT is determined on the basis of the Heat Accumulation Storage Test.

SADT	45°C (113°F)
Emergency temperature ( $T_e$ )	40°C (104°F)
Control temperature ( $T_c$ )	35°C (95°F)
Method	The Heat Accumulation Storage Test is a recognized test method for the determination of the SADT of organic peroxides (see Recommendations on the Transport of Dangerous Goods, Manual of Tests and Criteria - United Nations, New York and Geneva).

## Storage

Due to the relatively unstable nature of azo initiators a loss of quality can be detected over a period of time. To minimize the loss of quality, Nouryon recommends a maximum storage temperature ( $T_s \text{ max.}$ ) for each azo initiator.

$T_s \text{ Max.}$	25°C (77°F)
Note	When stored under these recommended storage conditions, Perkadox AMBN will remain within the Nouryon specifications for a period of at least three months after delivery.

## Packaging and transport

The standard packaging is a 3 x 10 kg cardboard box. Both packaging and transport meet the international regulations. For the availability of other packed quantities contact your Nouryon representative. Perkadox AMBN is classified as self-reactive solid type D, temperature controlled, Division 4. 1; UN 3236.

## Safety and handling

Keep containers tightly closed. Store and handle Perkadox AMBN in a dry well-ventilated place away from sources of heat or ignition and direct sunlight. Never weigh out in the storage room. Avoid contact with reducing agents (e. g. amines), acids, alkalis and heavy metal compounds (e. g. accelerators, driers and metal soaps). Please refer to the Safety Data Sheet (SDS) for further information on the safe storage, use and handling of Perkadox AMBN. This information should be thoroughly reviewed prior to acceptance of this product. The SDS is available at <https://polymerchemistry.nouryon.com>.

## Major decomposition products

Nitrogen, 2,3-Diethyl-2,3-dimethylbutanedinitrile, 2-Methylbutanenitrile,

All information concerning this product and/or suggestions for handling and use contained herein are offered in good faith and are believed to be reliable. Nouryon, however, makes no warranty as to accuracy and/or sufficiency of such information and/or suggestions, as to the product's merchantability or fitness for any particular purpose, or that any suggested use will not infringe any patent. Nouryon does not accept any liability whatsoever arising out of the use of or reliance on this information, or out of the use or the performance of the product. Nothing contained herein shall be construed as granting or extending any license under any patent. Customer must determine for himself, by preliminary tests or otherwise, the suitability of this product for his purposes. The information contained herein supersedes all previously issued information on the subject matter covered. The customer may forward, distribute, and/or photocopy this document only if unaltered and complete, including all of its headers and footers, and should refrain from any unauthorized use. Don't copy this document to a website.

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The Nouryon logo consists of a stylized orange 'N' followed by the word 'ouryon' in a lowercase, sans-serif font, all in orange.