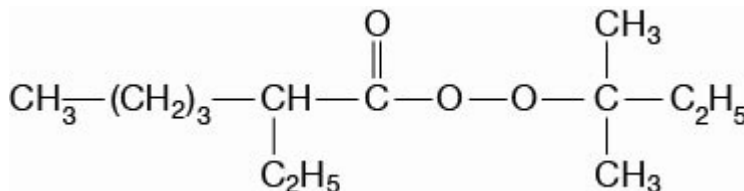


Trigonox 121-C75

tert-Amyl peroxy-2-ethylhexanoate



Trigonox 121-C75 is an initiator (75% active ingredient in odorless mineral spirits) for (co)polymerization of acrylates and methacrylates.

CAS number
686-31-7

EINECS/ELINCS No.
211-687-3

TSCA status
listed on inventory

Molecular weight
230.3

Active oxygen content
peroxide
6.95%

Applications

Polymerization of ethylene: Trigonox 121-C75 may be used for the polymerization of ethylene at high pressure in both autoclave and tubular processes. To obtain a wide spectrum of polymerization temperatures, Trigonox 121-C75 may be used in combination with other peroxides. Trigonox 121-C75 is suitable for use in curing unsaturated polyester, vinyl ester and acrylic thermosetting resins in the temperature range of 80 – 130°C (176 – 266°F). Trigonox 121-C75 offers greater reactivity than Trigonox 21, and finds use in a variety of applications including pultrusion, molding compounds and cured-in-place pipe systems. It is also an effective finishing initiator for use in ambient cured systems to lower residual monomer content and improve cure.

Half-life data

The reactivity of an organic peroxide is usually given by its half-life ($t_{1/2}$) at various temperatures. For Trigonox 121-C75 in chlorobenzene half-life at other temperatures can be calculated by using the equations and constants mentioned below:

0.1 hr	at 111°C (232°F)
1 hr	at 91°C (196°F)
10 hr	at 73°C (163°F)
Formula 1	$k_d = A \cdot e^{-E_a/RT}$
Formula 2	$t_{1/2} = (\ln 2)/k_d$
E_a	132.11 kJ/mole
A	1.77E+15 s ⁻¹
R	8.3142 J/mole·K
T	(273.15+°C) K

Thermal stability

Organic peroxides are thermally unstable substances, which may undergo self-accelerating decomposition. The lowest temperature at which self-accelerating decomposition of a substance in the original packaging may occur is the Self-Accelerating Decomposition Temperature (SADT). The SADT is determined on the basis of the Heat Accumulation Storage Test.

SADT	35°C (95°F)
Emergency temperature (T _e)	25°C (77°F)
Control temperature (T _c)	20°C (68°F)
Method	The Heat Accumulation Storage Test is a recognized test method for the determination of the SADT of organic peroxides (see Recommendations on the Transport of Dangerous Goods, Manual of Tests and Criteria - United Nations, New York and Geneva).

Storage

Due to the relatively unstable nature of organic peroxides a loss of quality can be detected over a period of time. To minimize the loss of quality, Nouryon recommends a maximum storage temperature (T_s max.) for each organic peroxide product.

T _s Max.	10°C (50°F)
Note	When stored according to these recommended storage conditions, Trigonox 121-C75 will remain within the Nouryon specifications for a period of at least 3 months after delivery.

Packaging and transport

Trigonox 121-C75 is packed in non-returnable, one gallon polyethylene containers of 7 lb net weight. Both packaging and transport meet the international regulations. For the availability of other packed quantities consult your Nouryon representative. Trigonox 121-C75 is classified as Organic peroxide type D; liquid, temperature controlled; Division 5. 2; UN 3115.

Safety and handling

Keep containers tightly closed. Store and handle Trigonox 121-C75 in a dry well-ventilated place away from sources of heat or ignition and direct sunlight. Never weigh out in the storage room. Avoid contact with reducing agents (e. g. amines), acids, alkalis and heavy metal compounds (e. g. accelerators, driers and metal soaps). Please refer to the Safety Data Sheet (SDS) for further information on the safe storage, use and handling of Trigonox 121-C75. This information should be thoroughly reviewed prior to acceptance of this product. The SDS is available at nouryon.com/sds-search.

Major decomposition products

Carbon dioxide, Methane, tert-Amyl alcohol, Heptane, Ethane, Acetone,

All information concerning this product and/or suggestions for handling and use contained herein are offered in good faith and are believed to be reliable. Nouryon, however, makes no warranty as to accuracy and/or sufficiency of such information and/or suggestions, as to the product's merchantability or fitness for any particular purpose, or that any suggested use will not infringe any patent. Nouryon does not accept any liability whatsoever arising out of the use of or reliance on this information, or out of the use or the performance of the product. Nothing contained herein shall be construed as granting or extending any license under any patent. Customer must determine for himself, by preliminary tests or otherwise, the suitability of this product for his purposes. The information contained herein supersedes all previously issued information on the subject matter covered. The customer may forward, distribute, and/or photocopy this document only if unaltered and complete, including all of its headers and footers, and should refrain from any unauthorized use. Don't copy this document to a website.

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Contact Us

Polymer Catalysts Americas
polymer.amer@nouryon.com

Polymer Catalysts Europe, Middle East, India and Africa
polymer.emeia@nouryon.com

Polymer Catalysts Asia Pacific
polymer.apac@nouryon.com

The Nouryon logo consists of a stylized orange 'N' followed by the word 'ouryon' in a lowercase, orange, sans-serif font.