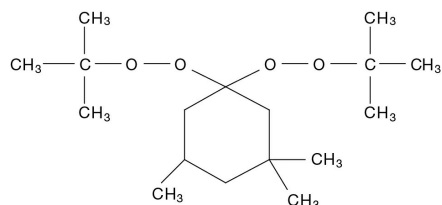


Trigonox 29-CH75

1,1-Di(tert-butylperoxy)-3,3,5-trimethylcyclohexane, 75% solution in odorless mineral spirits



Trigonox 29-CH75 is an initiator (75% active ingredient in odorless mineral spirits) for (co)polymerization of acrylates and methacrylates.

CAS number	6731-36-8	EINECS/ELINCS No.	229-782-3
TSCA status	listed on inventory	Molecular weight	302.5
Active oxygen content peroxide	10.58%	Concentration	7.83-8.04%

Applications

Polymerization of styrene: Trigonox 29-CH75 can be utilized to increase polymerization rates at temperatures between 90-120°C (194-248°F). A comparison is made between thermally and Trigonox 29 initiated polymerization of styrene in a mass process, applying a typical temperature scheme (110-140-180°C). Due to its bifunctionality and the more constant reaction rate using Trigonox 29, the final polymer has a higher molecular weight and shows reduced dispersity. Other applications: Trigonox 29-CH75 can also be used for the (co)polymerization of styrene, acrylonitrile, acrylates and methacrylates in the temperature range between 90°C and 120°C and for the polymerization of diethylene glycol di(allylcarbonate) based optical monomers. The use level of Trigonox 29-CH75 will depend on the particular cure parameters being used. For Thermoset: Trigonox 29-CH75 is a highly efficient midrange initiator for curing unsaturated polyester and vinyl ester resins at elevated temperatures. Typical applications include prepreg, premix, BMC, TMC, SMC and pultrusion. Trigonox 29-CH75 is stable in the presence of pigments, especially carbon black, and provides excellent catalyzed shelf-life in BMC and SMC formulations.

Half-life data

The reactivity of an organic peroxide is usually given by its half-life ($t_{1/2}$) at various temperatures. For Trigonox 29-CH75 in chlorobenzene half-life at other temperatures can be calculated by using the equations and constants mentioned below:

0.1 hr	at 128°C
1 hr	at 105°C
10 hr	at 85°C
Formula 1	$k_d = A e^{-E_a/RT}$
Formula 2	$t_{1/2} = (\ln 2)/k_d$
Ea	127.52 kJ/mole
A	7.59E+13 s ⁻¹
R	8.3142 J/mole-K
T	(273.15+°C) K

Thermal stability

Organic peroxides are thermally unstable substances, which may undergo self-accelerating decomposition. The lowest temperature at which self-accelerating decomposition of a substance in the original packaging may occur is the Self-Accelerating Decomposition Temperature (SADT). The SADT is determined on the basis of the Heat Accumulation Storage Test.

SADT	60°C (140°F)
Method	The Heat Accumulation Storage Test is a recognized test method for the determination of the SADT of organic peroxides (see Recommendations on the Transport of Dangerous Goods, Manual of Tests and Criteria - United Nations, New York and Geneva).

Storage

Due to the relatively unstable nature of organic peroxides a loss of quality can be detected over a period of time. To minimize the loss of quality, Nouryon recommends a maximum storage temperature (Ts max.) for each organic peroxide product.

Ts Max.	25°C (77°F)
Note	When stored under these recommended storage conditions, Trigonox 29-CH75 will remain within the Nouryon specifications for a period of at least 3 months after delivery.

Packaging and transport

The standard packaging is a 35 lb (net weight) can. Both packaging and transport meet the international regulations. For the availability of other packed quantities consult your Nouryon representative. Trigonox 29-CH75 is classified as Organic peroxide type C; liquid, Division 5. 2; UN 3103.

Safety and handling

Keep containers tightly closed. Store and handle Trigonox 29-CH75 in a dry well-ventilated place away from sources of heat or ignition and direct sunlight. Never weigh out in the storage room. Avoid contact with reducing agents (e. g. amines), acids, alkalis and heavy metal compounds (e. g. accelerators, driers and metal soaps). Please refer to the Safety Data Sheet (SDS) for further information on the safe storage, use and handling of Trigonox 29-CH75. This information should be thoroughly reviewed prior to acceptance of this product. The SDS is available at nouryon.com/sds-search.

Major decomposition products

Carbon dioxide, Methane, 3,3,5-Trimethylcyclohexanone, tert-Butanol, Acetone

All information concerning this product and/or suggestions for handling and use contained herein are offered in good faith and are believed to be reliable. Nouryon, however, makes no warranty as to accuracy and/or sufficiency of such information and/or suggestions, as to the product's merchantability or fitness for any particular purpose, or that any suggested use will not infringe any patent. Nouryon does not accept any liability whatsoever arising out of the use of or reliance on this information, or out of the use or the performance of the product. Nothing contained herein shall be construed as granting or extending any license under any patent. Customer must determine for himself, by preliminary tests or otherwise, the suitability of this product for his purposes. The information contained herein supersedes all previously issued information on the subject matter covered. The customer may forward, distribute, and/or photocopy this document only if unaltered and complete, including all of its headers and footers, and should refrain from any unauthorized use. Don't copy this document to a website.

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The logo for Nouryon, featuring a stylized blue 'N' followed by the word 'ouryon' in a blue sans-serif font.